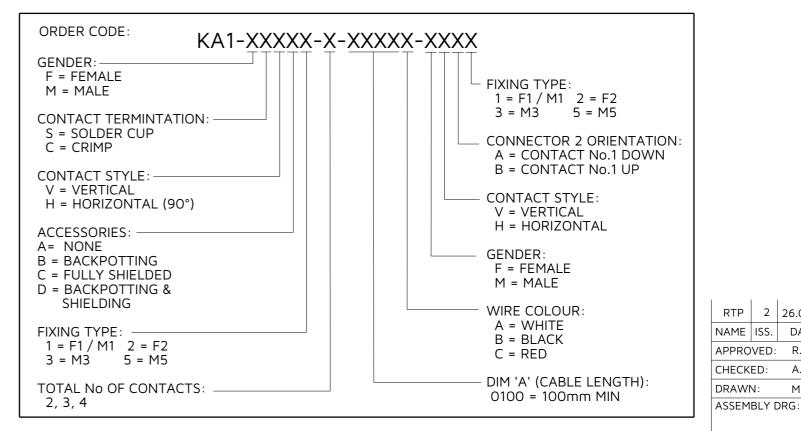
THIRD ANGLE PROJECTION

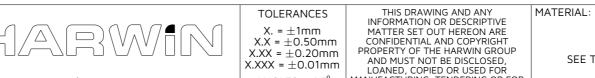
ALL DIMENSIONS IN mm

TABLE 1: CONFIGURATIONS & BILL OF MATERIALS																			
ORDER CODE CONFIGURATIONS									TIC	ONS					BOM ITEM No.				
															1	2	3	4	5
KA1-XXXXX-X-XXXXX											CONNECTOR 1 (SEE ORDER CODE FOR TOTAL No. OF CONTACTS)	CONNECTOR 1 CONTACT (SEE ORDER CODE FOR TOTAL No. OF CONTACTS)	WIRE TYPE	CONNECTOR 2 (SEE ORDER CODE FOR TOTAL No. OF CONTACTS)	CONNECTOR 2 CONTACT (SEE ORDER CODE FOR TOTAL No. OF CONTACTS)				
KA1				V 1 2 H 2 A A B C 2 3						V	А	1 2		KA1-0400005			KA1-0400005 KA1-0450005		
		F			A 2			xxxx			F	Н	A B	1 2	KA1-201XX98F2 KA1-202XX98F1	KA1-0450005 KA1-0500005		KA1-202XX98F1 KA1-202XX98F2	KA1-0500005 KA1-0550005
			S C						A	\ \ \ _					KA1-202XX98F2		8AWG SILICONE WIRE		
				C					C		М	V	Δ	1 3 5			(SEE CO49XX)	KA1-301XX98M1 KA1-301XX98M3 KA1-301XX98M5	KA1-1410005 KA1-1450005
		М		V	1 3 5						F	V	/1	1 2	KA1-301XX98M1 KA1-301XX98M3 KA1-301XX98M5	KA1-1410005 KA1-1450005		KA1-201XX98F1 KA1-201XX98F2	KA1-0400005 KA1-0450005
												Н	A B	1 2				KA1-202XX98F1 KA1-202XX98F2	KA1-0500005 KA1-0550005

TABLE 1 CONT.: ACCESSORY BOM								
POTTING	BACKSHELL 1	BACKSHELL 2	BRAIDING & TAPE					
6	7	8	9					
	KA1-970XX00	KA1-970XX00						
	KAT-970XX00	KA1-980XX00						
SEE CO49XX	KA1-980XX00	KAT-900XX00	SEE CO49XX					
SEE COTSAX	KA1-970XX00	KA1-970XX00	JLL COTTAN					
		KA1-980XX00						

- 1. CABLE ASSEMBLIES ARE BULK PACKED IN BAGS.
- 2. WIRING OF CONNECTORS: CONTACT No.1 TO CONTACT No.1,
- CONTACT No.2 TO CONTACT No.2, ETC. FOR COMPLETE SPECIFICATION, INCLUDING WIRE TYPE AND GAUGE SEE COMPONENT SPECIFICATIONS C052XX & C049XX (LATEST ISSUE).
- CUSTOM LENGTH CABLE ASSEMBLIES CAN BE PRODUCED FROM 100mm TO 9999mm.
- 5. CONTACT EXTRACTION TOOL = ZA1-904.
- 6. FOR FIXING IDENTIFICATION SEE SHEETS 6 OR 7.
- 7. ASSEMBLIES SHOWN FOR ILLUSTRATIVE PURPOSES ONLY AND WILL DIFFER BASED ON PART NUMBER.
- 8. POSSIBLE CONFIGURATIONS: FEMALE-TO-FEMALE MALE-TO-MALE MALE-TO-FEMALE.





SEE TABLE

TITLE: **KONA SERIES** DOUBLE ENDED CABLE **ASSEMBLY**

DRAWING NUMBER:

KA1-XXXXX-X-XXXXX-XXXX 50F8

2 | 26.01.24 | 33571

DATE CN/CO

R.PORTLOCK

A.BOXALL

M.RUDKIN

ANGLES = $\pm 5^{\circ}$

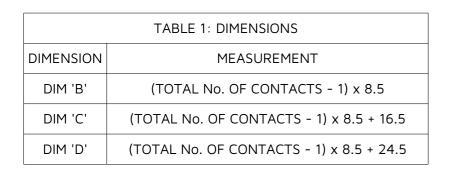
UNLESS STATED

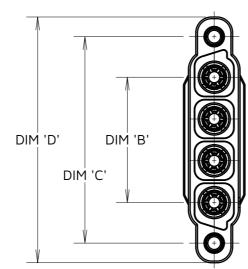
MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR

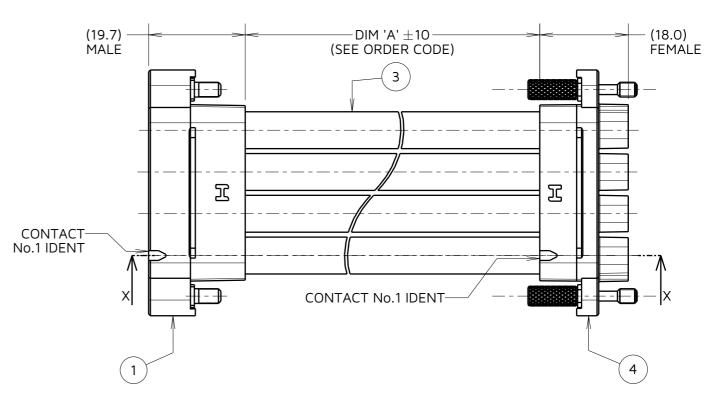
WRITTEN PERMISSION.

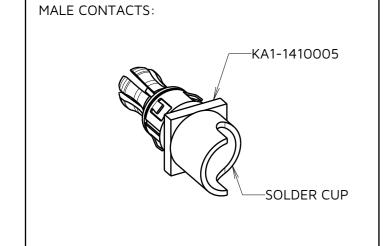
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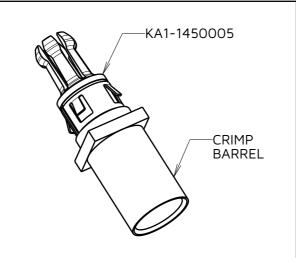


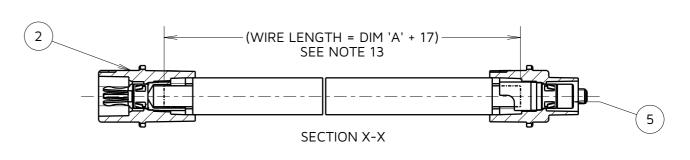


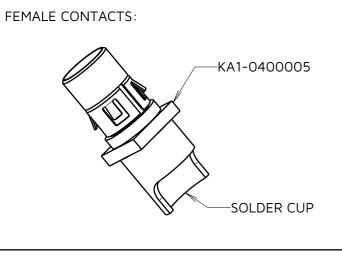


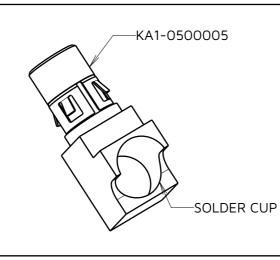




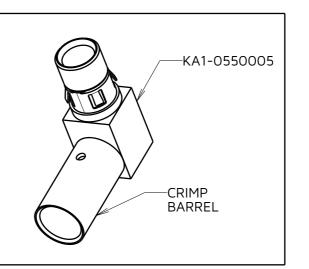












RTP	2	26.01.24	33571					
NAME	ISS.	DATE	CN/CO					
APPRO	VED:	R.PORTLOCK						
CHECK	ED:	A.BOXALL						
DRAWI	۱:	M.RUDKIN						
ASSEMBLY DRG:								
1								

NOTES:
9. POSSIBLE CONFIGURATIONS:
FEMALE-TO-FEMALE
MALE-TO-MALE
MALE-TO-FEMALE



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TOLERANCES

X. = ±1mm

X.X = ±0.50mm

X.XX = ±0.20mm

X XXX = +0.01mm

 $X.XX = \pm 0.20$ mm $X.XXX = \pm 0.01$ mm $ANGLES = \pm 5^{\circ}$ UNLESS STATED

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ANY OTHER PURPOSE WITHOUT THEIR

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MATERIAL:

SEE SHEET 5

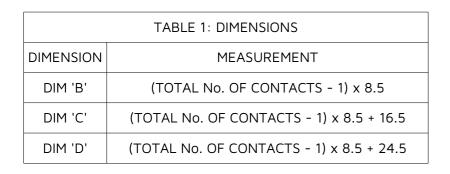
TITLE: KONA SERIES
DOUBLE ENDED CABLE
ASSEMBLY

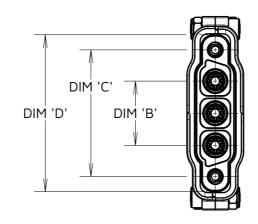
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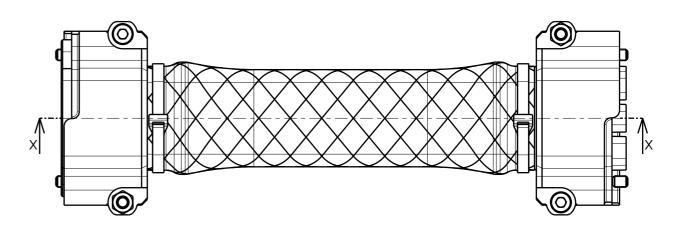
KA1-XXXXX-X-XXXXX-XXXX 60F8

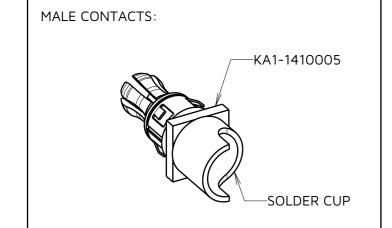
THIRD ANGLE PROJECTION

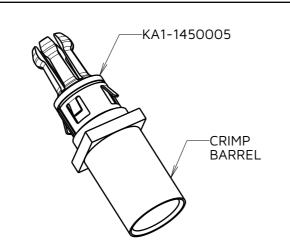
ALL DIMENSIONS IN mm

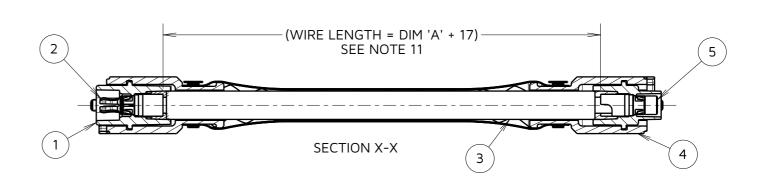


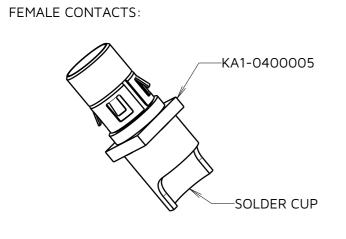


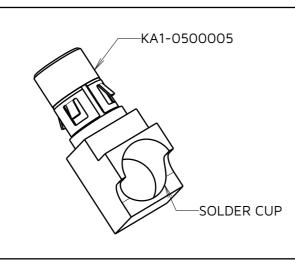




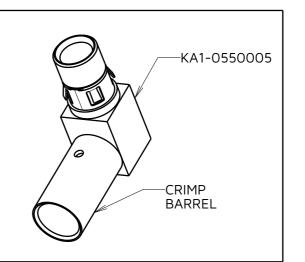












		1						
RTP	2	26.01.24	33571					
NAME	ISS.	DATE	CN/CO					
APPRO	VED:	R.PORT	R.PORTLOCK					
CHECK	ED:	A.BOXA	A.BOXALL					
DRAWI	٧:	M.RUDk	M.RUDKIN					
ASSEMBLY DRG:								

10. POSSIBLE CONFIGURATIONS: FEMALE-TO-FEMALE MALE-TO-FEMALE

MALE-TO-MALE 11. WIRE LENGTHS GIVEN FOR REFERENCE ONLY.



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TOLERANCES

 $X. = \pm 1$ mm $X.X = \pm 0.50$ mm $X.XX = \pm 0.20$ mm $X.XXX = \pm 0.01mm$

ANGLES = $\pm 5^{\circ}$ UNLESS STATED

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WRITTEN PERMISSION.

MATERIAL:

SEE SHEET 5

TITLE: **KONA SERIES** DOUBLE ENDED CABLE **ASSEMBLY**

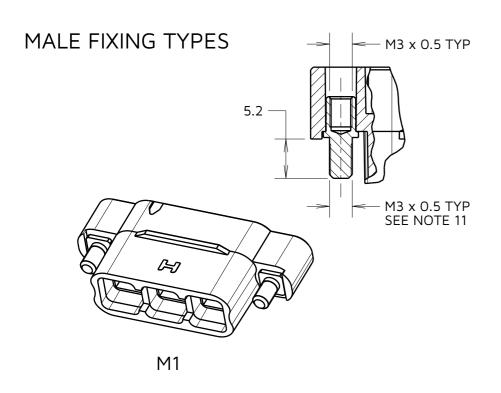
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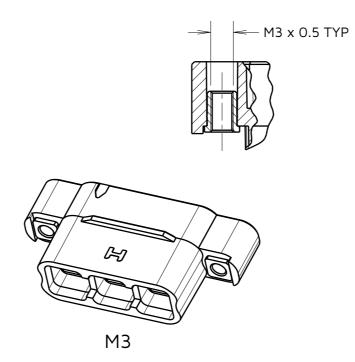
KA1-XXXXX-X-XXXXX-XXXX ToF8

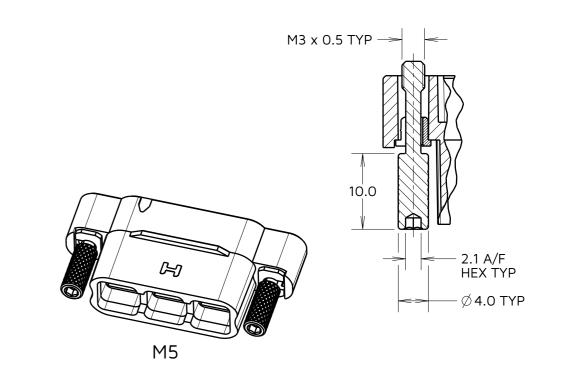
IF IN DOUBT - ASK

THIRD ANGLE PROJECTION

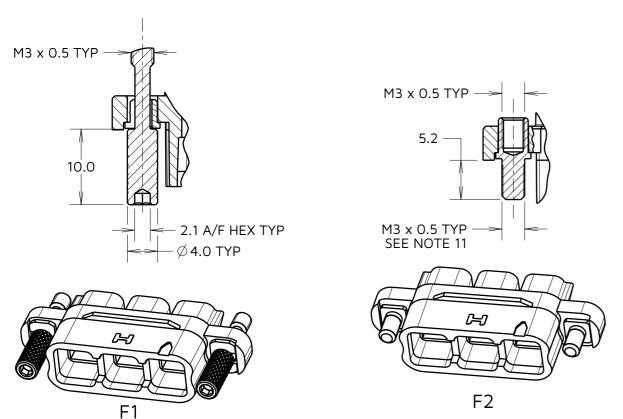
ALL DIMENSIONS IN mm

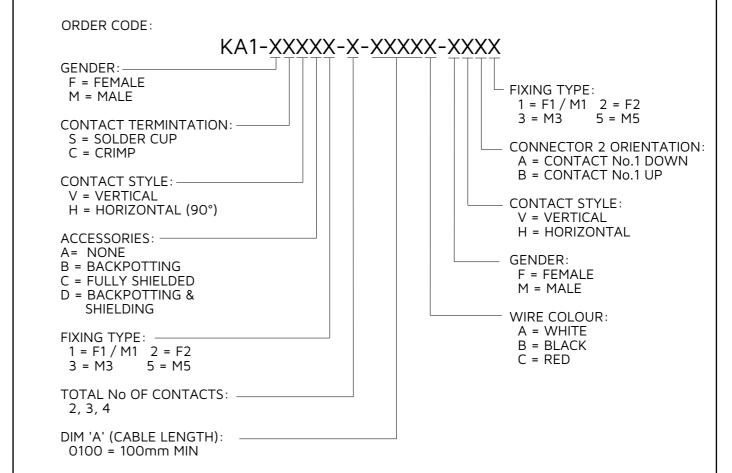






FEMALE FIXING TYPES





2 | 26.01.24 | 33571 DATE CN/CO NAME ISS. R.PORTLOCK APPROVED: A.BOXALL DRAWN: M.RUDKIN ASSEMBLY DRG:

- 12. SEE BILL OF MATERIALS TABLE ON SHEET 5 AND ORDER CODE FOR FIXING IDENTIFICATION.
- 13. FOR PANEL MOUNT NUTS ORDER SEPERATELY PART NUMBER: KA1-4240000, ROUND SLOTTED NUT - BAG OF 20.



TOLERANCES

 $\begin{array}{c} \text{X. = } \pm 1\text{mm} \\ \text{X.X = } \pm 0.50\text{mm} \\ \text{X.XX = } \pm 0.20\text{mm} \end{array}$ $X.XXX = \pm 0.01mm$ ANGLES = $\pm 5^{\circ}$

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MATERIAL:

TITLE: **KONA SERIES** DOUBLE ENDED CABLE **ASSEMBLY**

SEE SHEET 5

DRAWING NUMBER:

KA1-XXXXX-X-XXXXX-XXXX 80F8

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