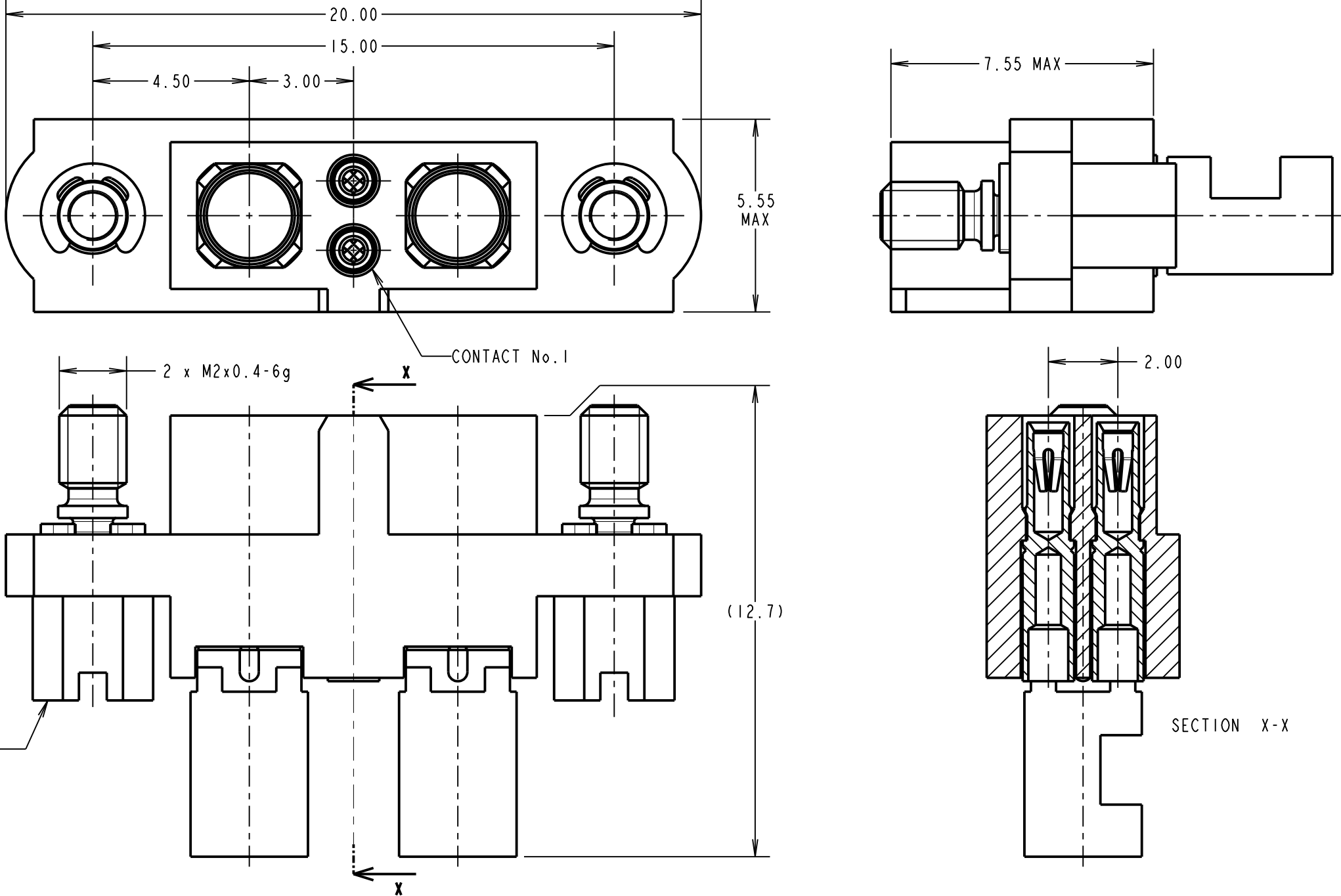


Customer Information Sheet

SPECIFICATIONS:

MATERIAL:
MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
SIGNAL CONTACT:
CLIP = BERYLLIUM COPPER
SHELL = BRASS
POWER CONTACT:
BODY = COPPER ALLOY
LATCHING COLLAR = BERYLLIUM COPPER
JACKSCREW, CIRCLIP: STAINLESS STEEL
FINISH:
SIGNAL CONTACT:
CLIP = 0.3µ GOLD
SHELL = 0.25 - 3.0µ GOLD
POWER CONTACT:
BODY = GOLD
LATCHING COLLAR = NICKEL
ELECTRICAL:
WORKING VOLTAGE = 120V AC/DC
VOLTAGE PROOF = 360V AC/DC
INSULATION RESISTANCE = 100MΩ MIN
SIGNAL CONTACT:
CURRENT RATING AT 25°C = 3.0A MAX
CURRENT RATING AT 85°C = 2.2A MAX
CONTACT RESISTANCE = 25 mΩ MAX
POWER CONTACT:
CONTACT RESISTANCE = 6 mΩ MAX
CURRENT RATING = 20A MAX WITH 12AWG
CONTACT AS SPECIFIED
MECHANICAL:
DURABILITY = 500 OPERATIONS
SIGNAL CONTACT:
INSERTION FORCE = 2.8N MAX
WITHDRAWAL FORCE = 0.2N MIN
POWER CONTACT:
INSERTION FORCE = 5N MAX
WITHDRAWAL FORCE = 0.5N MIN
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
BAG
FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



- NOTES:
- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 - FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
 - RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
 - RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747.
 - SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
 - FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-325
 - POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM
 - POWER CONTACT EXTRACTION TOOL = Z80-290
 - INSTRUCTION SHEETS ARE AVAILABLE.

SM	I	26.08.10	10806
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED:		R. ADDE	
DRAWN:		R. ADDE	
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:	SEE ABOVE
FINISH:	SEE ABOVE
S/AREA:	mm ²

TITLE: JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY	DRAWING NUMBER: M80-4C10205F1-01-325-01-325	SHT 2 OF 2
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