

Customer Information Sheet

DRAWING No.: M80-4C11205F1-04-307-00-000

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:

MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

SIGNAL CONTACT:

CLIP = BERYLLIUM COPPER

SHELL = COPPER ALLOY

COAX CONTACT:

BODY, SLEEVE = COPPER ALLOY

INNER CONTACT, LATCHING COLLAR = BERYLLIUM COPPER

INSULATOR = PTFE

JACKSCREW, CIRCLIP: STAINLESS STEEL

FINISH:

SIGNAL CONTACT:

CLIP = 0.3µ GOLD

SHELL = 0.25-0.3µ GOLD

COAX CONTACT:

BODY, SLEEVE, INNER CONTACT = GOLD

LATCHING COLLAR = NICKEL

ELECTRICAL:

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

INSULATION RESISTANCE = 100MΩ MIN

SIGNAL CONTACT:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

CONTACT RESISTANCE = 25 mΩ MAX

COAX CONTACT:

FREQUENCY RANGE = 6GHz

IMPEDANCE = 50 Ω

V.S.W.R = 1.05 + (0.04 x FREQUENCY) GHz MAX

CONTACT RESISTANCE 6 mΩ MAX

INSULATION RESISTANCE = 10⁶MΩ @250V AC

OPERATING VOLTAGE = 180V AC @ 500mA

MAXIMUM VOLTAGE = 1000V AC

MECHANICAL:

DURABILITY = 500 OPERATIONS

SIGNAL CONTACT:

INSERTION FORCE = 2.8N MAX

WITHDRAWAL FORCE = 0.2N MIN

COAX CONTACT:

INSERTION FORCE = 5N MAX

WITHDRAWAL FORCE = 0.5N MIN

ENVIRONMENTAL:

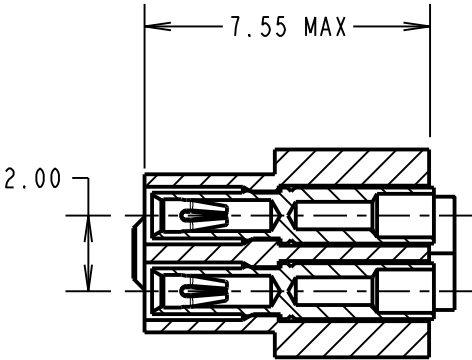
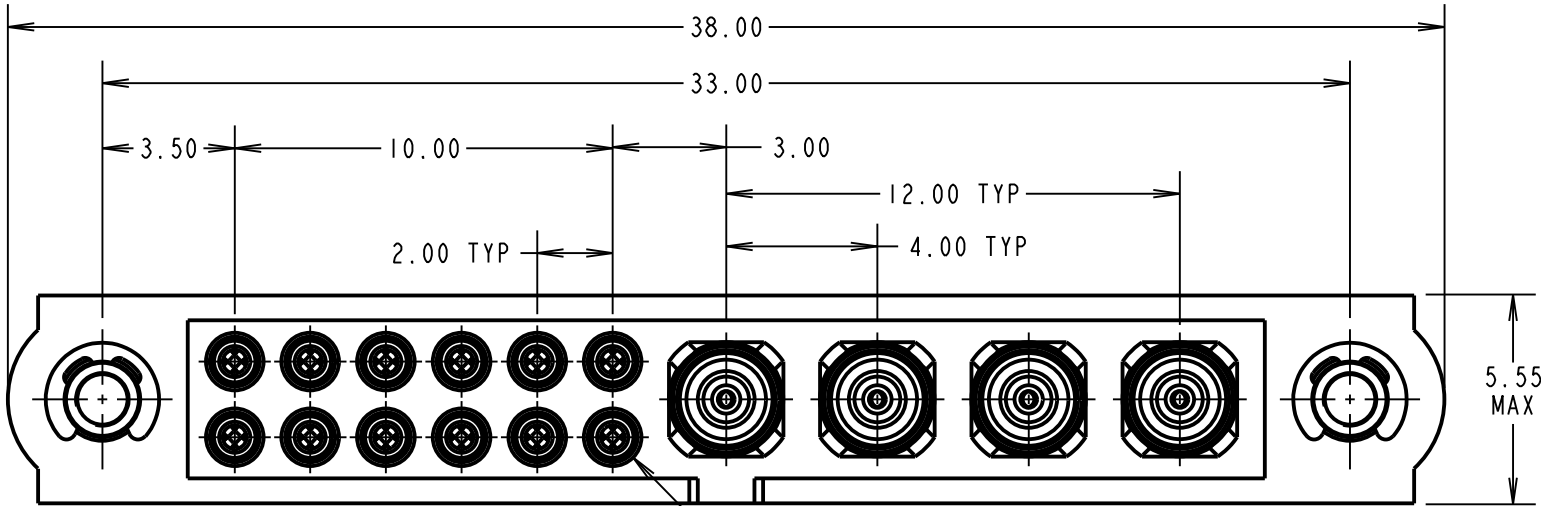
TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

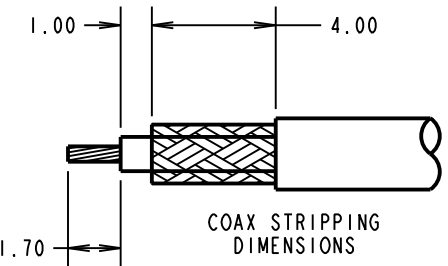
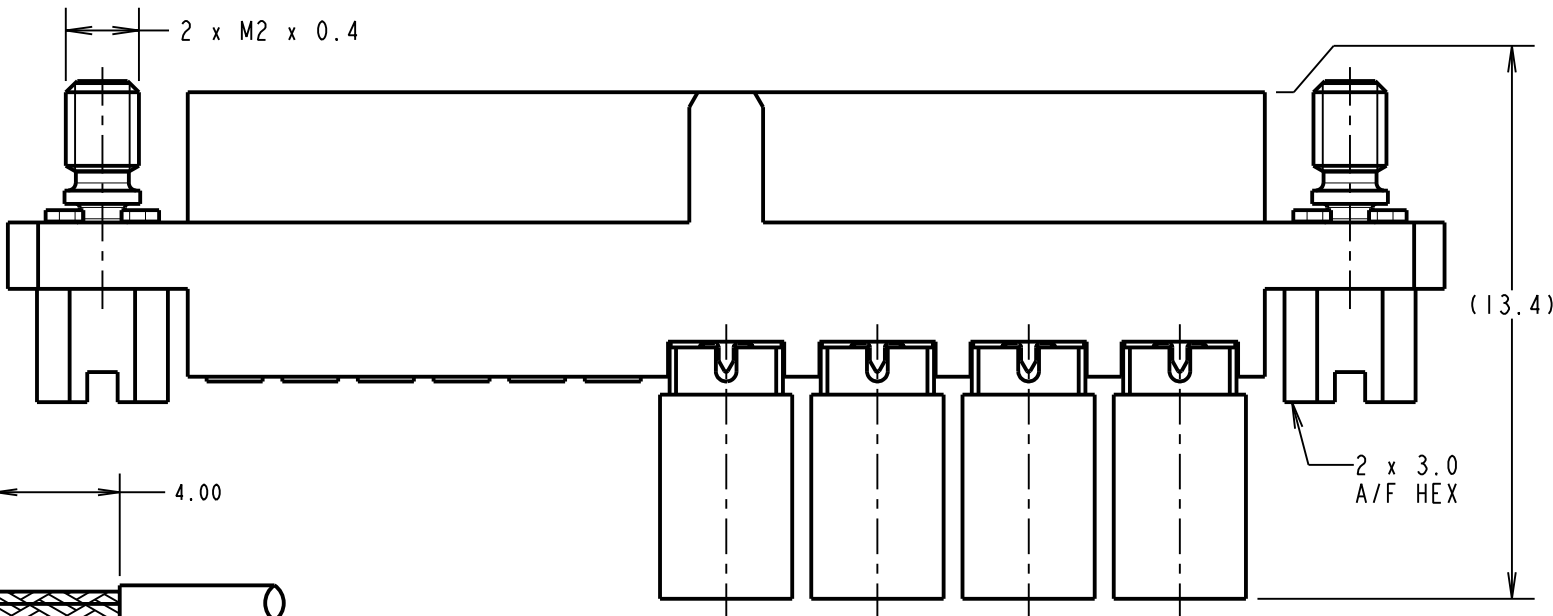
BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT

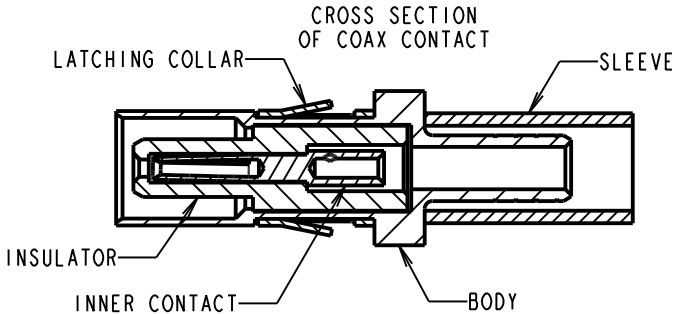
SPECIFICATION C005XX (LATEST ISSUE)



SECTION X-X

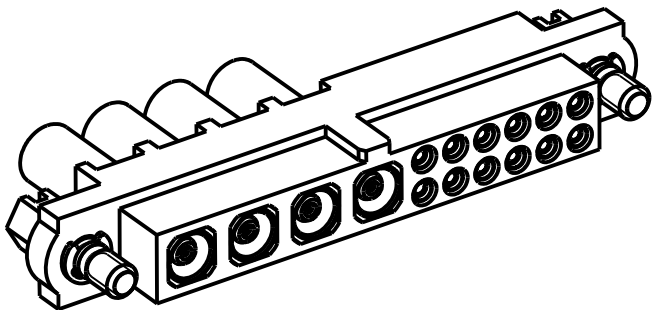


COAX STRIPPING DIMENSIONS



NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00MM FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747. REFER TO INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.
- COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, INSULATOR AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE AND INNER CONTACT ARE SEPARATE.
- FOR EXTRA COAX CONTACTS, USE PART NUMBER M80-307.
- RECOMMENDED HAND CRIMP TOOL FOR COAX INNER CONTACT = Z80-292 WITH POSITIONER Z80-291 AND RECOMMENDED HAND CRIMP TOOL AND DIE SET FOR COAX SLEEVE = Z80-293.
- COAX CONTACT EXTRACTION TOOL = Z80-290.



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TOLERANCES

X. = ±1mm

X.X = ±0.25mm

X.XX = ±0.10mm

X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

JACKSCREW DATAMATE
MIXED TECHNOLOGY
CRIMP FEMALE ASSEMBLY

DRAWING NUMBER:

M80-4C11205F1-04-307-00-000

SHT

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SM	I	18.08.11	-----
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: R. ADDE			
DRAWN: S. MCCULLAGH			
CUSTOMER REF.:			
ASSEMBLY DRG:			