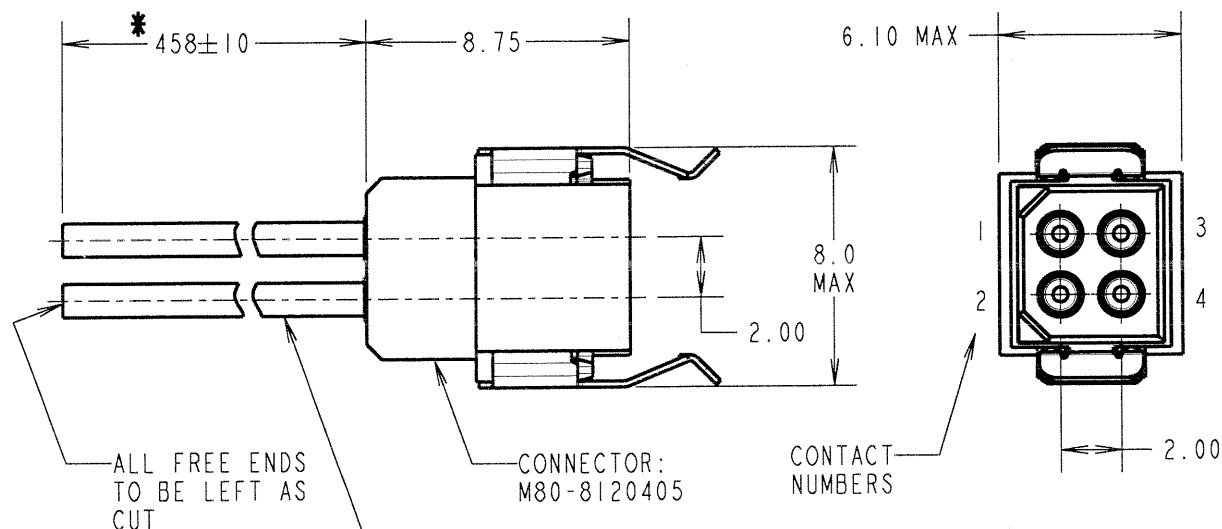




* WIRES: 4-OFF STRANDED SILVER PLATED COPPER
WITH EXTRUDED TEFLON INSULATION.

SPECIFICATION: MIL-W-16878/4BDE-X (X DENOTES COLOR)

GAUGE: 26

STRANDING: 19/38

NOM. WALL THICKNESS: 0.010" (0.25mm)

NOM OUTSIDE DIAMETER: 0.041" (1.04mm)

VOLTAGE RATING: 600V

TEMP RANGE: -60°C TO +200°C

NOTES:

- ALL DIMENSIONS AND NOTES MARKED * ARE CRITICAL AND MUST BE CHECKED IN ACCORDANCE WITH QUALITY INSTRUCTION Q1-02.
- STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747.
ALSO AVAILABLE: PNEUMATIC AND ELECTRICAL CRIMP MACHINES.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280
- REFER TO INSTRUCTION SHEET FOR HAND CRIMP TOOL M22520/2-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- THIS ASSEMBLY IS RoHS COMPLIANT.

SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED POLYAMIDE 46, UL94V-0, BLACK

CLIP = BERYLLIUM COPPER

SHELL = BRASS

FINISH:

CONTACTS: 0.25-0.30µ GOLD

LATCH = 1.25µ NICKEL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 MILLIOHMS MAX

INSULATION RESISTANCE = 100 MEGOHMS MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

LOOSE

FOR COMPLETE SPECIFICATION, SEE COMPONENT
SPECIFICATION C005XX (LATEST ISSUE)

CONTACT NUMBER	WIRE COLOR
1	BLACK
2	BROWN
3	RED
4	ORANGE

JMB	2	16.03.06	9095
JMB	1	30.01.06	----
JMB	A	16.01.06	----

NAME	ISS.	DATE	C/NOTE
------	------	------	--------

APPROVED: *[Signature]*

CHECKED: *[Signature]*

DRAWN: JM BROOKES

CUSTOMER REF.:

ASSEMBLY DRG:

HARWIN

HARWIN USA TEL: 603 893 5376 FAX: 603 893 5396 mis@harwin.com	HARWIN Europe (UK) TEL: 023 9231 4545 FAX: 023 9231 4590 mis@harwin.co.uk	HARWIN Asia TEL: +65 6 779 4909 FAX: +65 6 779 3868 mis@harwin.com.sg
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OR USED FOR MANUFACTURING,
TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.

TOLERANCES
X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

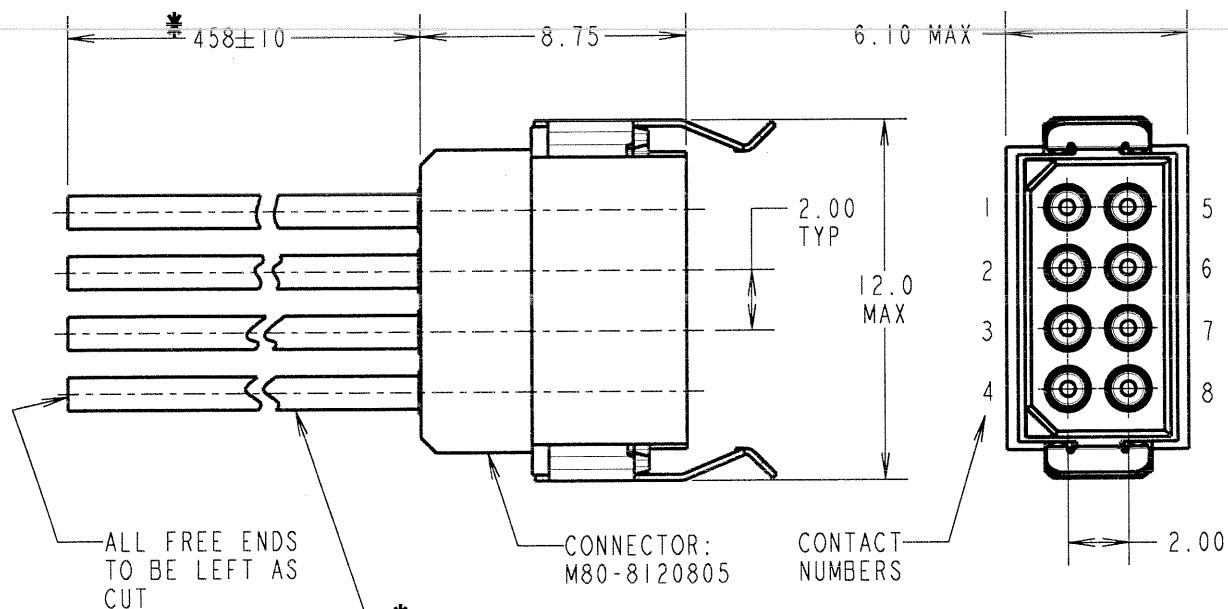
TITLE:

DATAMATE DIL CRIMP LATCH
PLUG ASSEMBLY (2+2)

DRAWING NUMBER:

M80C108367C

SHT
1 OF 1



* WIRES: 8-OFF STRANDED SILVER PLATED COPPER
WITH EXTRUDED TEFLON INSULATION.

SPECIFICATION: MIL-W-16878/4BDE-X (X DENOTES COLOR)

GAUGE: 26

STRANDING: 19/38

NOM. WALL THICKNESS: 0.010" (0.25mm)

NOM OUTSIDE DIAMETER: 0.041" (1.04mm)

VOLTAGE RATING: 600V

TEMP RANGE: -60°C TO +200°C

NOTES:

- ALL DIMENSIONS AND NOTES MARKED * ARE CRITICAL AND MUST BE CHECKED IN ACCORDANCE WITH QUALITY INSTRUCTION Q1-02.
- STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747.
ALSO AVAILABLE: PNEUMATIC AND ELECTRICAL CRIMP MACHINES.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280
- REFER TO INSTRUCTION SHEET FOR HAND CRIMP TOOL M22520/2-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- THIS ASSEMBLY IS RoHS COMPLIANT.

SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED POLYAMIDE 46, UL94V-0, BLACK

CLIP = BERYLLIUM COPPER

SHELL = BRASS

FINISH:

CONTACTS = 0.25µ-0.30µ GOLD

LATCH = 1.25µ NICKEL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 MILLIOHMS MAX

INSULATION RESISTANCE = 100 MEGOHMS MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

LOOSE

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

CONTACT NUMBER	WIRE COLOR
1	BLACK
2	BROWN
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
8	VIOLET

JMB	2	16.03.06	9095
JMB	1	30.01.06	----
JMB	A	16.01.06	----
NAME	ISS.	DATE	C/NOTE
APPROVED:			
CHECKED:			
DRAWN:	JM BROOKES		
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

HARWIN USA TEL: 603 893 5376 FAX: 603 893 5396 mis@harwin.com	HARWIN Europe (UK) TEL: 023 9231 4545 FAX: 023 9231 4590 mis@harwin.co.uk	HARWIN Asia TEL: +65 6 779 4909 FAX: +65 6 779 3868 mis@harwin.com.sg
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TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

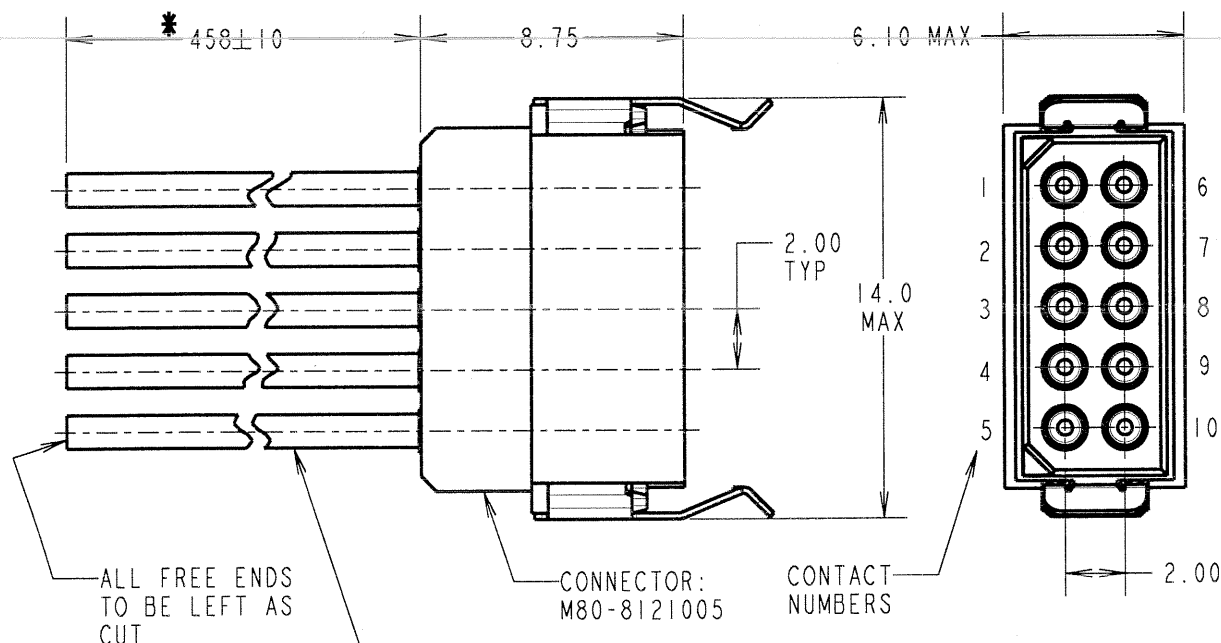
TITLE:

DATAMATE DIL CRIMP LATCH
PLUG ASSEMBLY (4+4)

DRAWING NUMBER:

M80C108368C

SHT
1 OF 1



* WIRES: 10-OFF STRANDED SILVER PLATED COPPER WITH EXTRUDED TEFLON INSULATION.

SPECIFICATION: MIL-W-16878/4BDE-X (X DENOTES COLOR)

GAUGE: 26

STRANDING: 19/38

NOM. WALL THICKNESS: 0.010" (0.25mm)

NOM OUTSIDE DIAMETER: 0.041" (1.04mm)

VOLTAGE RATING: 600V

TEMP RANGE: -60°C TO +200°C

NOTES:

- ALL DIMENSIONS AND NOTES MARKED * ARE CRITICAL AND MUST BE CHECKED IN ACCORDANCE WITH QUALITY INSTRUCTION Q1-02.
- STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. ALSO AVAILABLE: PNEUMATIC AND ELECTRICAL CRIMP MACHINES.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280
- REFER TO INSTRUCTION SHEET FOR HAND CRIMP TOOL M22520/2-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- THIS ASSEMBLY IS RoHS COMPLIANT.

SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED POLYAMIDE 46, UL94V-0, BLACK

CLIP = BERYLLIUM COPPER

SHELL = BRASS

FINISH:

CONTACTS = 0.25µ-0.30µ GOLD

LATCH = 1.25µ NICKEL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 MILLIOHMS MAX

INSULATION RESISTANCE = 100 MEGOHMS MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

LOOSE

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

CONTACT NUMBER	WIRE COLOR
1	BLACK
2	BROWN
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
8	VIOLET
9	GRAY
10	WHITE

JMB	2	16.03.06	9095
JMB	1	30.01.06	----
JMB	A	16.01.06	----
NAME	ISS.	DATE	C/NOTE
APPROVED:			
CHECKED:			
DRAWN:	JM BROOKES		
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

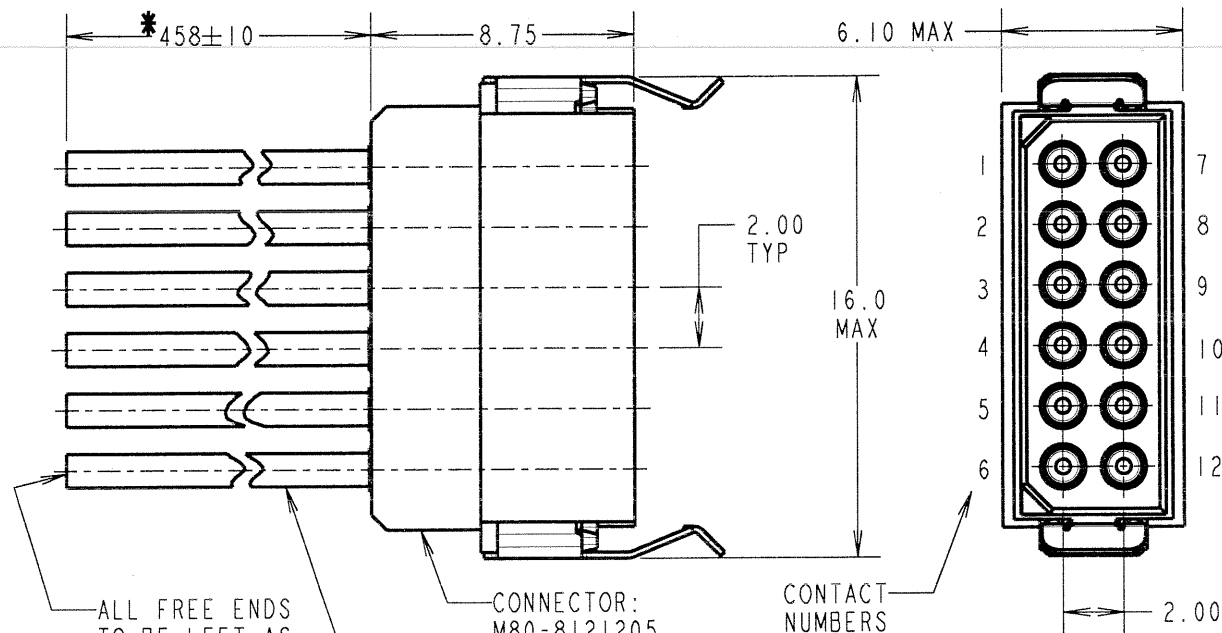
DATAMATE DIL CRIMP LATCH
PLUG ASSEMBLY (5+5)

DRAWING NUMBER:

M80C108369C

SHT

1 OF 1



* WIRES: 12-OFF STRANDED SILVER PLATED COPPER WITH EXTRUDED TEFLON INSULATION.

SPECIFICATION: MIL-W-16878/4BDE-X (X DENOTES COLOR)

GAUGE: 26, STRANDING: 19/38

NOM. WALL THICKNESS: 0.010" (0.25mm)

NOM. OUTSIDE DIAMETER: 0.041" (1.04mm)

VOLTAGE RATING: 600V

TEMP RANGE: -60°C TO +200°C

NOTES:

- ALL DIMENSIONS AND NOTES MARKED * ARE CRITICAL AND MUST BE CHECKED IN ACCORDANCE WITH QUALITY INSTRUCTION Q1-02.
- STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. ALSO AVAILABLE: PNEUMATIC AND ELECTRICAL CRIMP MACHINES.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280
- REFER TO INSTRUCTION SHEET FOR HAND CRIMP TOOL M22520/2-01 FOR COMPLETE CRIMPING INSTRUCTIONS.
- THIS ASSEMBLY IS RoHS COMPLIANT.

SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED POLYAMIDE 46, UL94V-0, BLACK

CLIP = BERYLLIUM COPPER

SHELL = BRASS

FINISH:

CONTACTS = 0.25µ-0.30µ GOLD

LATCH = 1.25µ NICKEL

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE = 25 MILLIOHMS MAX

INSULATION RESISTANCE = 100 MEGOHMS MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

LOOSE

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

CONTACT NUMBER	WIRE COLOR
1	BLACK
2	BROWN
3	RED
4	ORANGE
5	YELLOW
6	GREEN
7	BLUE
8	VIOLET
9	GRAY
10	WHITE
11	WHITE / BLACK STRIPE
12	WHITE / BROWN STRIPE

JMB	2	16.03.06	9095
JMB	1	30.01.06	----
JMB	A	16.01.06	----

NAME	ISS.	DATE	C/NOTE
------	------	------	--------

APPROVED: *[Signature]*

CHECKED: *[Signature]*

DRAWN: JM BROOKES

CUSTOMER REF.:

ASSEMBLY DRG:

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TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH: SEE ABOVE

S/AREA: mm²

TITLE:

DATAMATE DIL CRIMP LATCH
PLUG ASSEMBLY (6+6)

DRAWING NUMBER:

M80C108370C

SHT
1 OF 1